

QUALITY MANAGEMENT ISO 9001:2008

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TECHNICAL DATASHEET

EGGER HDF Flooring Profiles

Application area

Takeover of functional-conditioned building joints as well as to set clean and impact resistant transitions into the flooring

Material data

Parameter	Unit			
Surface		Melamin-/ urea impregnated decor paperwith AC4 lacquering		
Carrier material		HDF (high density fibreboard)		
Product		EGGER HDF end profile typ 6163:	EGGER HDF transition profile typ 6161:	EGGER HDF levelling profile typ 6162:
Profile drawing				
Length	mm	2400	2400	2400
Thickness	mm	33	44	44
Width	mm	12	10	12
Colour		Look at decor allocation in the Product Standard		
Paintable		no		
Installation for flooring with a thickness of		For Flooring between 7 – 12 mm total thickness		
Skirting per package	piece	12	10	10
Meter per package	m	28,8	24	24
Weight per piece	kg	0,46	0,5	0,58
Weight per Box	kg	5,52	5,00	5,80
Installation		<p>Gluing with 1 K PUR,- or SMP mounting adhesive alternative is it possible to use a installation guide</p>  <p>Key facts for the installation guide: Size: L X W x T => 2.400 mm x 10 mm x 7 mm Material: PVC Packaging unit: 1 VPE = 10 pc.. = 1 box Weight: 1 box = 1 kg</p>		

The tolerance for cross section mass, longitudinal dimensions as well as distortion and bend corresponds RAL-RG 432.

Flooring Profiles (HDF)

Parameter	Profile	Test method
Formaldehyde Emission	E 1	EN 120
Light resistance	level 7	EN 20105
Recycling	recyclable	
Disposal	in burning plant /incinevator	
Storage	Standing or lying on an even base. Protect it from direct sunlight and moisture Climatic conditions : tempature 18°C, humidity 55-70%	

We confirm that in the manufacturing process, in the semi-finished goods and in the profiles's itself no top coating, no paints, no lacquers and no adhesives with organic solvents, biocides and free formaldehyde are used and contained.