

## **TECHNICAL LEAFLET**

**EGGER EURODEKOR® E1 C E GFE**



### **Painting Grade (GFE)**

#### **PRODUCT TYPE**

The EGGER painting grade is a specially impregnated paper that is suitable for lacquering having been pressed on EGGER MDF or EUROSPAN® rawboards.

#### **COMPOSITION**

The EGGER painting grade consists of a special base paper which is impregnated with resins specifically manufactured for the respective applications.

#### **APPLICATION AREA**

MDF and chipboard is particularly suitable for use as coreboards. Furthermore, EUROSTRAND® OSB Combiline (which uses OSB in the core and MDF on the surface) can be used for applications that may be subjected to a lot of bending. The coreboard should have an even and smooth surface and should be stress-free.

#### **REACTION TO FIRE**

The EGGER painting grade meets the requirements of internal fittings in case of fire. When burnt there is smoke, no melting or burning drops. The EGGER painting grade contains neither chlorine nor other halogens and thus prevents consequential fire damage due to corrosion in machines and buildings

#### **PRETREATMENT OF THE SURFACE**

The lacquer adhesion is rated as "good" thanks to the special properties of the board coated with the EGGER Painting grade. However, as the processing may leave grease, glue or rubber residues on the surface, we recommend you rub clean the surface. Normally it is not required to separately prime and undercoat the surface.

QUALITYMANAGEMENT ISO 9001:2000

Coding: TD ED GFE EN  
Revision 03  
Page 2 of 2

### LACQUERING RECOMMENDATIONS

The EGGER painting grade is particularly suitable for lacquering with DD, PUR, acrylic and water lacquers. With nitrocellulose and UV-lacquers we advise you to contact the lacquer manufacturer for further details. In order to get excellent surfaces with minimum effort, we recommend coordinating the appropriate lacquer types, lacquering methods and adjustments together with the lacquer manufacturer.

We recommend:

<p>Hesse GmbH&amp;Co. Lacke und Beizfabrik Warendorfer Straße 21 D-59075 HAMM <a href="http://www.hesse-lignal.de">http://www.hesse-lignal.de</a></p>	<p>ADLER-WERK LACKFABRIK Johann Berghofer Bergwerkstr. 22 A-61 30 Schwaz Tel: +43 5242 6922 300 Fax: +43 5242 6922 399 email: <a href="mailto:verkauf@adler-lacke.com">verkauf@adler-lacke.com</a></p>
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### TREATMENT OF MILLED AND CUT EDGES

In order to treat milled and cut edges of MDF boards we recommend the thermosmoothing method developed by the IHD (Institute for Wood Technology, Dresden) in cooperation with the MAKA company.  
Contact: <http://www.maka.de>

### STANDARD SURFACE

Structure Semi Matt (SM)

### SIZES

Standard length: 2800 mm longitudinal size or according to order  
Standard width: 2070 mm  
Standard thickness: 8 - 28 mm

Provisional Note:

This technical datasheet contains information added carefully and under precise investigation. Technical details are subject to change. The continuous development of EGGER EJURODEKOR® might result in differences, as well as renewals of standards and documents of public law. Therefore EGGER can give no guarantee for misprint, or mistakes. This technical datasheet is not an instruction of use and not a legally binding document.