

AWTA PRODUCT TESTING

Australian Wool Testing Authority Ltd - trading as AWTA Product Testing

A.B.N 43 006 014 106

1st Floor, 191 Racecourse Road, Flemington, Victoria 3031

P.O Box 240, North Melbourne, Victoria 3051

Phone (03) 9371 2400 Fax (03) 9371 2499

Group Number Assessment

(In accordance with AS 5637.1-2015)

This is to confirm that the product as described below has been tested by AWTA Product Testing .

Testing was performed in accordance with AS/NZS 3837-1998 Method of test for heat and smoke release rates for materials and products using an oxygen consumption calorimeter.

Test Sponsor : Egger Australasia Pty Ltd
PO Box 697
Carlton South VIC 3053

Test Number : 19-001911
Issue Date : 23/07/2019
Print Date : 23/07/2019

Sponsor Product Clients Ref : "Flammex Compact Laminate"
Rigid Panel
Colour : White
End Use : Joinery, Wall Panelling, Floors
Nominal Composition : Melamine impregnated papers with fibrous curable resin core layer
Nominal Mass per Unit Area/Density : Approx: 1.35g/m³
Nominal Thickness : 10mm

Product Group Number Classification : 3

Average Specific Extinction Area : 6.8 m²/kg



Sean Bassett
Division Manager

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TEST REPORT

Client : Egger Australasia Pty Ltd
PO Box 697
Carlton South VIC 3053

Test Number : 19-001911
Issue Date : 22/07/2019
Print Date : 23/07/2019

Sample Description Clients Ref : "Flammex Compact Laminate"
Rigid Panel
Colour : White
End Use : Joinery, Wall Panelling, Floors
Nominal Composition : Melamine impregnated papers with fibrous curable resin core layer
Nominal Mass per Unit Area/Density : Approx: 1.35g/m³
Nominal Thickness : 10mm

AS/NZS 3837-1998

Method of Test for Heat and Smoke Release Rates for Materials and Products using an Oxygen Consumption Calorimeter

Date Tested 22/07/2019
Operator AWTA Test Operator 3
Face Tested Face

	Specimen						Mean	
	1	2	3	4	5	6		
Average Heat Release Rate	30.3	29.6	32.2	31.9	33.8	30.2	31.3	kW/m ²
Average Specific extinction area	2.6	9.9	8.9	6.7	5.9	4.3	6.4	m ² /kg

(according to Specification C1.10 of the Building Code of Australia)

Test orientation : Horizontal

	Specimen						Mean	
	1	2	3	4	5	6		
Irradiance	50	50	50	50	50	50	50	kW/m ²
Exhaust flow rate	0.024	0.024	0.024	0.024	0.024	0.024	0.024	m ³ /s
Time to sustained flaming	326	354	454	595	296	500	421	sec
Test duration	2470	2839	2330	2893	2785	2960	2713	sec
Peak heat release after ignition	71.0	73.4	71.0	76.5	71.6	71.5	72.5	kW/m ²
Average heat at 60 s	21.0	18.7	17.6	17.5	24.9	25.7	20.9	kW/m ²

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- Mechanical Testing
- Performance & Approvals Testing

: Accreditation No. 983
: Accreditation No. 985
: Accreditation No. 1356



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Average heat at 180 s	19.4	16.3	19.6	26.1	26.6	28.7	22.8	kW/m ²
Average heat at 300 s	19.0	18.2	23.6	32.0	24.3	31.1	24.7	kW/m ²
Total heat released	64.9	73.5	60.5	73.3	84.0	74.2	71.7	MJ/m ²
Ave. effective heat of combustion	6.0	6.7	6.2	8.2	7.5	7.7	7.0	MJ/kg
Initial thickness	10.0	10.0	10.0	10.0	10.0	10.0	10.0	mm
Initial mass	183.5	183.5	183.1	183.5	183.4	183.4	183.4	g
Mass at sustained flaming	167.5	165.6	158.9	149.7	169.4	155.1	161.0	g
Mass remaining	95.4	94.7	103.4	111.2	92.1	105.6	100.4	g
Mass percentage pyrolysed	48.0	48.4	43.5	39.4	49.8	42.4	45.3	%
Mass loss	10.9	11.0	9.8	8.9	11.3	9.6	10.2	kg/m ²
Average rate of mass loss	5.1	4.4	5.2	3.9	4.5	3.9	4.5	g/m ² .s

Additional Observations None

Difficulties Encountered during Testing None

These test results relate only to the behaviour of the product under the conditions of the test, they are not intended to be the sole criterion for assessment of performance under real fire conditions.

The results of these fire tests may be used to directly assess fire hazard, but it should be recognised that a single test method will not provide a full assessment of the fire hazard under all fire conditions.

Tests were conducted with a wire grid placed over the sample during testing. This was done to contain intumescent sample within the sample holder.

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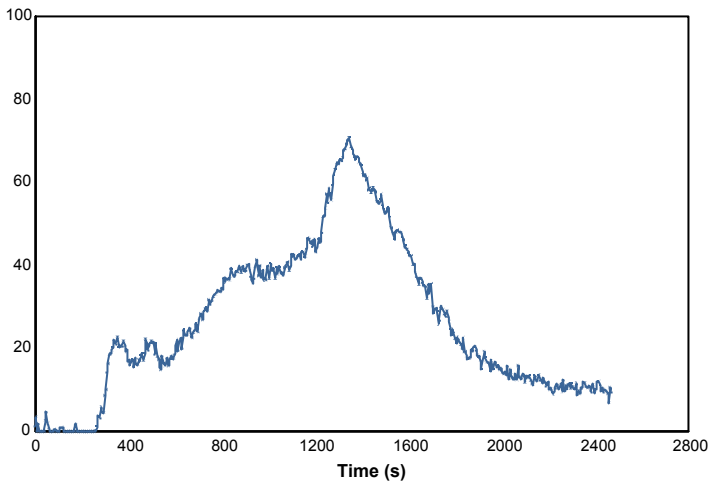
TEST REPORT

Client : Egger Australasia Pty Ltd
PO Box 697
Carlton South VIC 3053

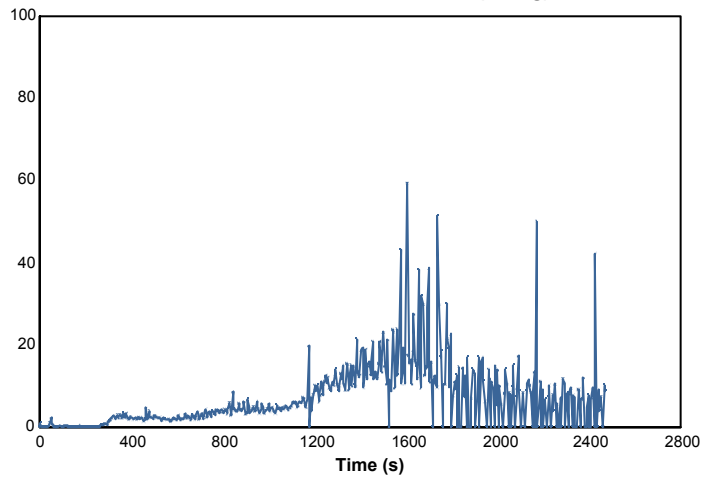
Test Number : 19-001911
Issue Date : 22/07/2019
Print Date : 23/07/2019

Specimen : 1

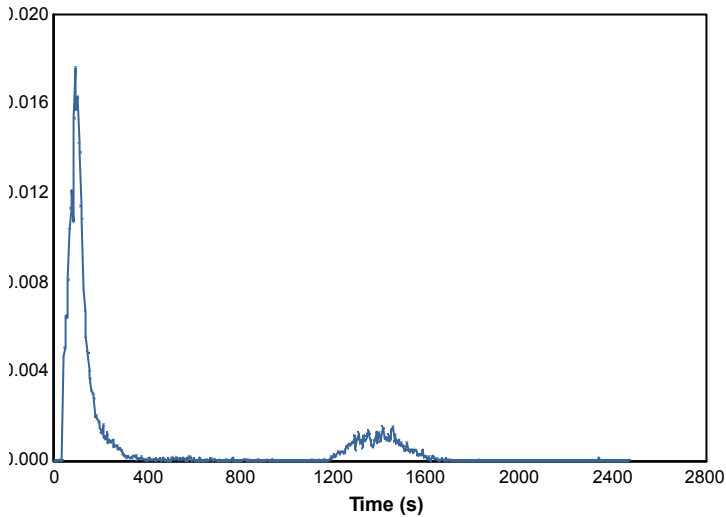
Heat release rate (kW/m²)



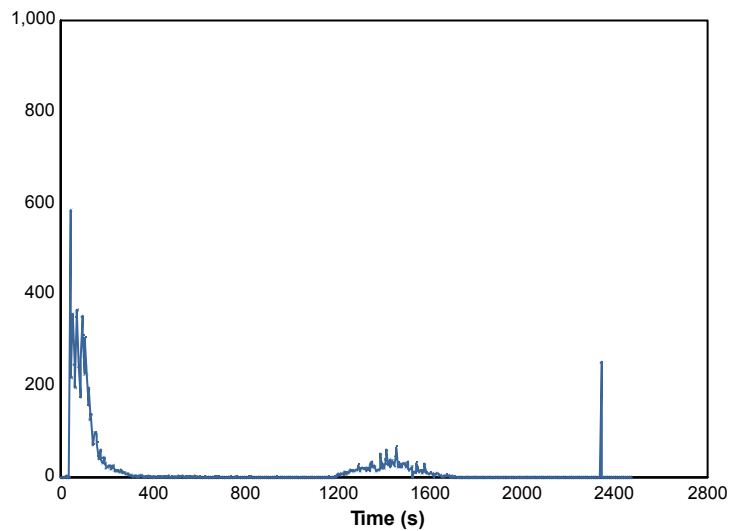
Effective heat of combustion (MJ/kg)



Smoke production rate (l/m²/s)



Specific extinction area (m²/kg)



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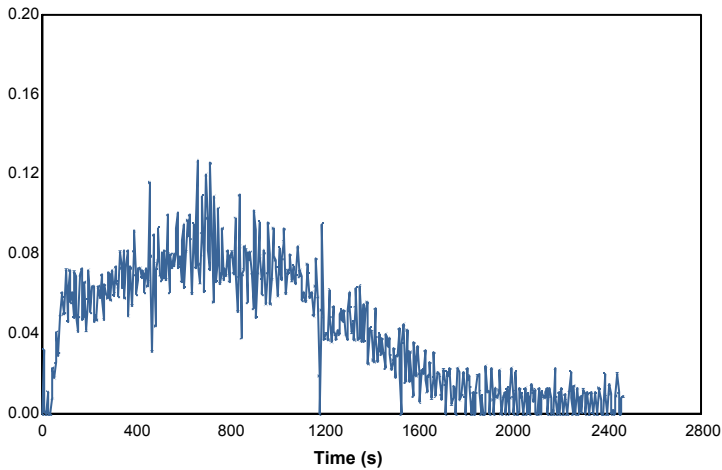
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TEST REPORT

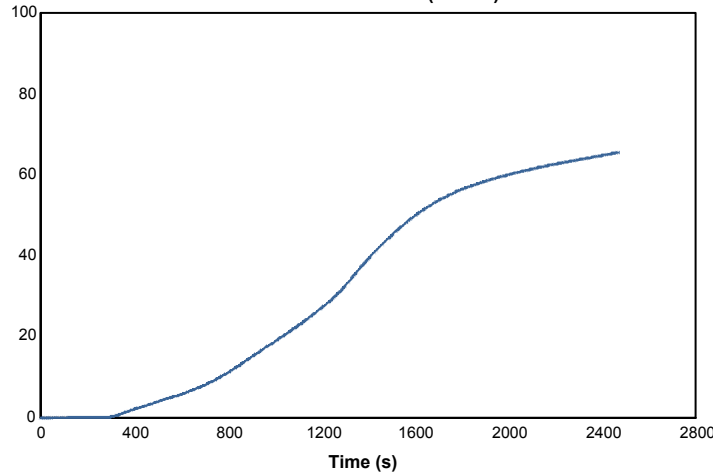
Client : Egger Australasia Pty Ltd
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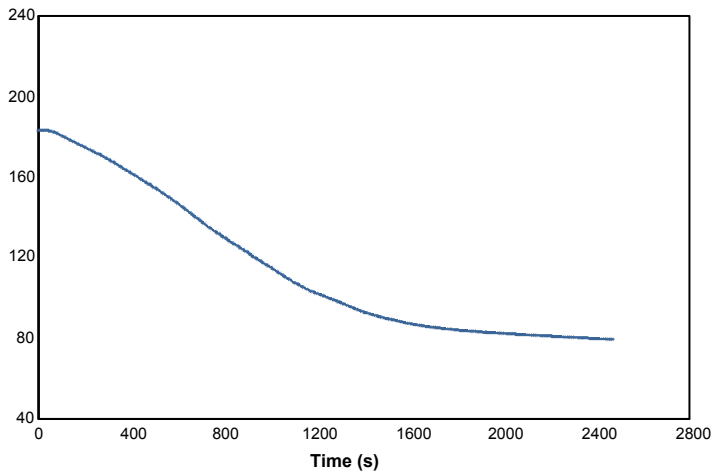
Mass loss rate (g/s)



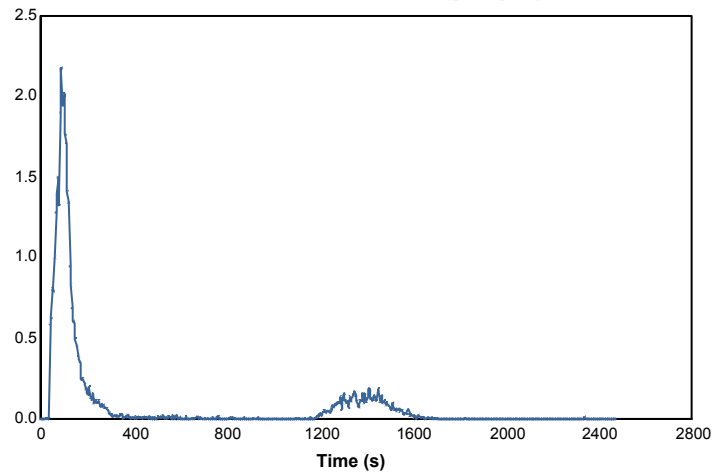
Total heat released (MJ/m²)



Mass (g)



Rate of smoke release ([m²/s)/m²)



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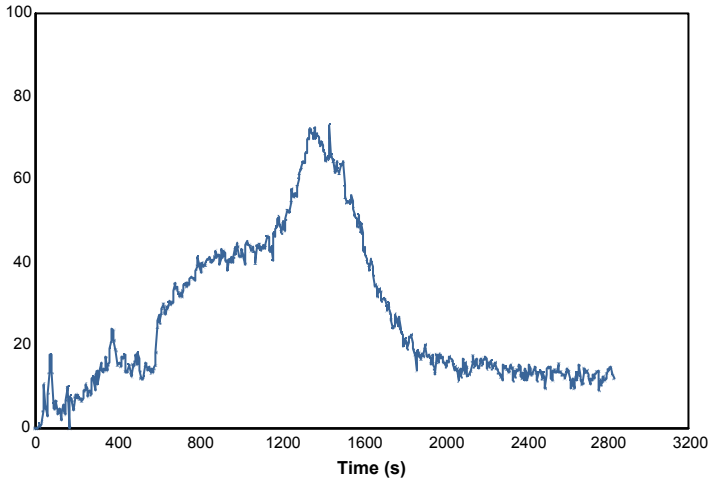
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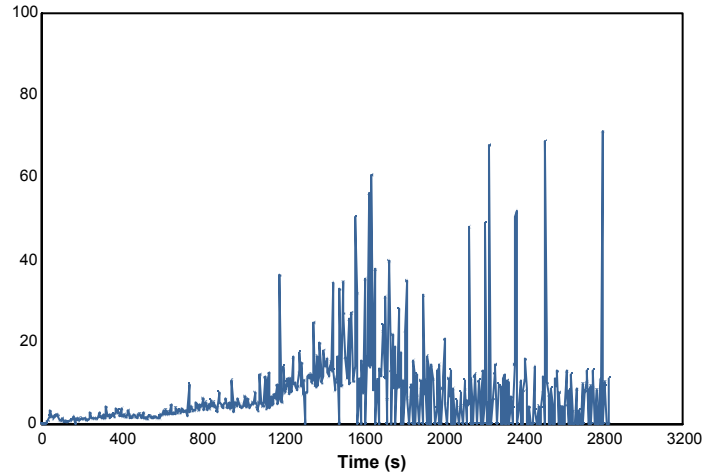
Test Number : 19-001911
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Specimen : 2

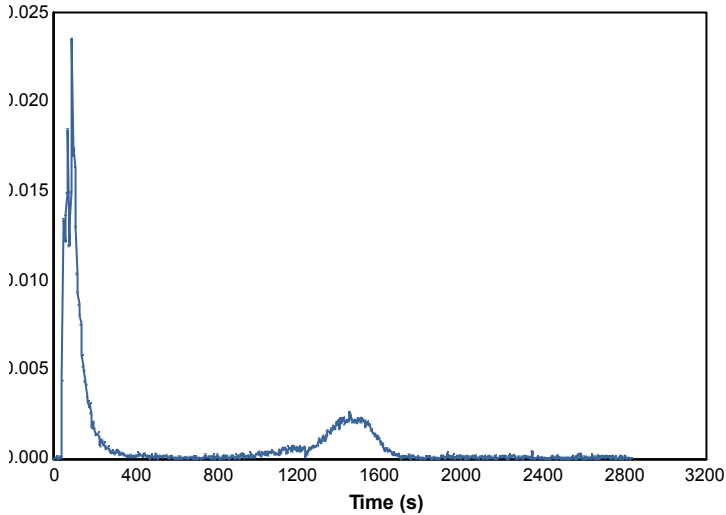
Heat release rate (kW/m²)



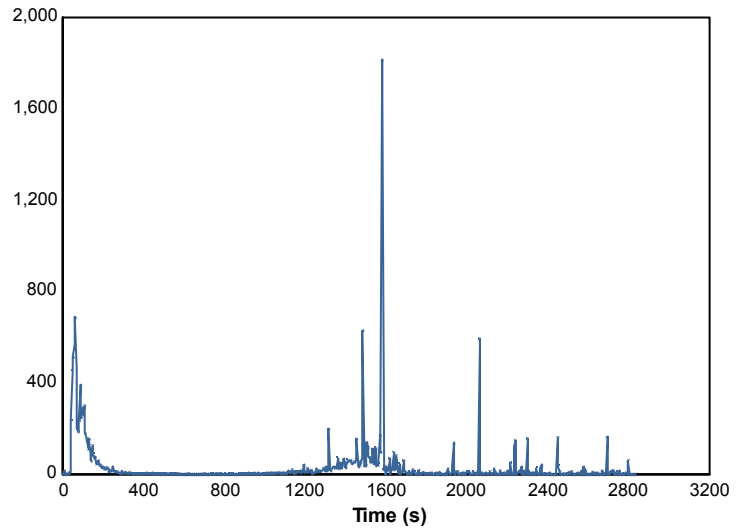
Effective heat of combustion (MJ/kg)



Smoke production rate ([m²/s])



Specific extinction area (m²/kg)



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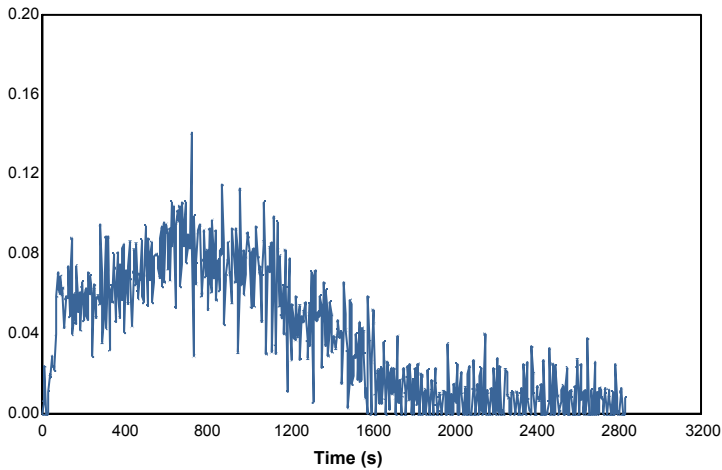
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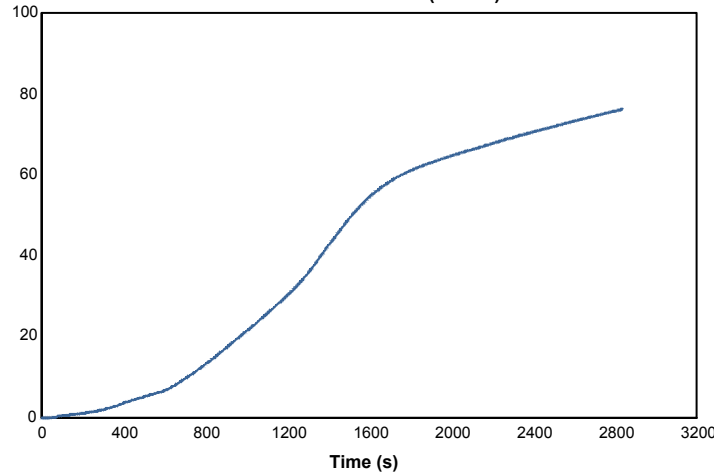
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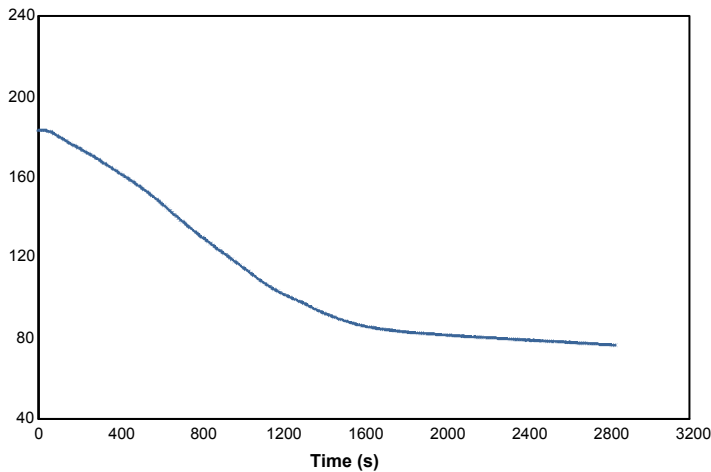
Mass loss rate (g/s)



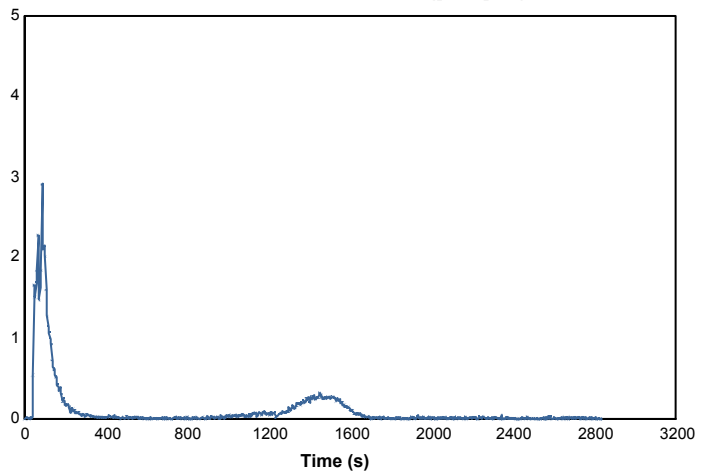
Total heat released (MJ/m²)



Mass (g)



Rate of smoke release ([m²/s]/m²)



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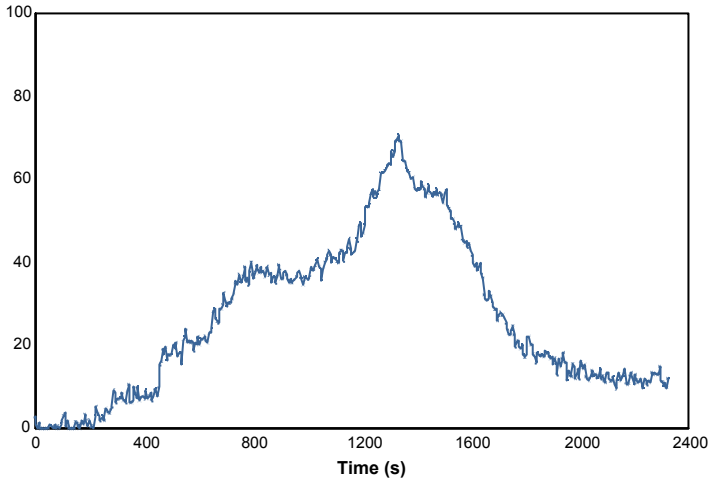
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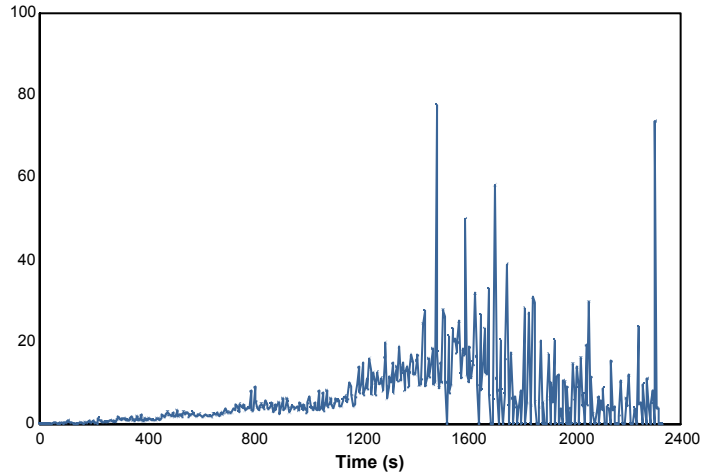
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Specimen : 3

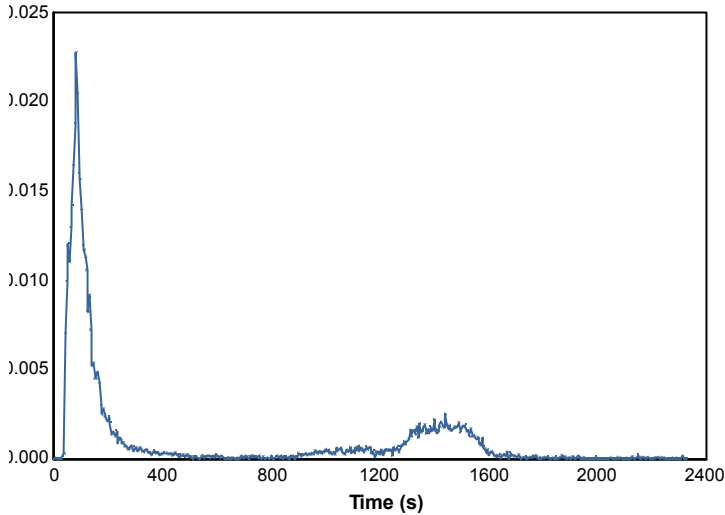
Heat release rate (kW/m²)



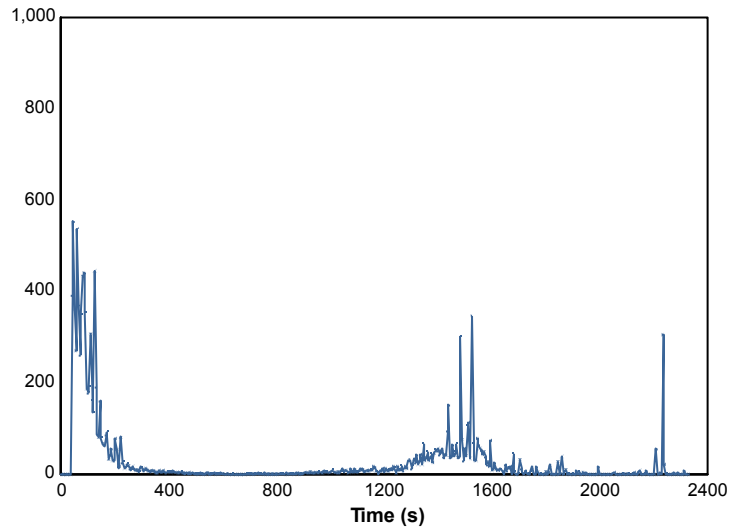
Effective heat of combustion (MJ/kg)



Smoke production rate ([m²/s])



Specific extinction area (m²/kg)



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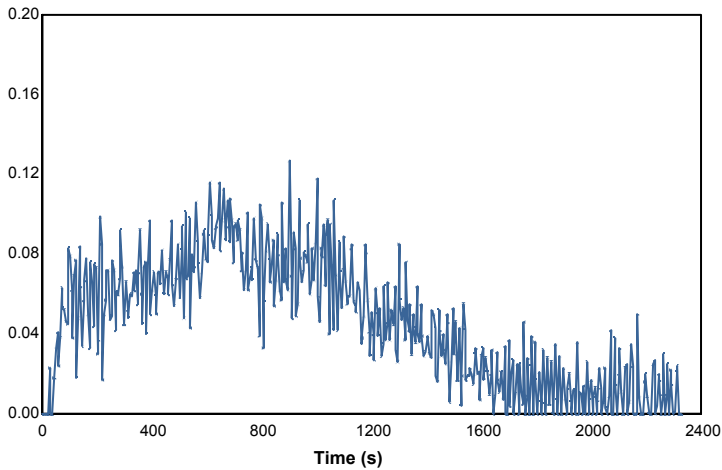
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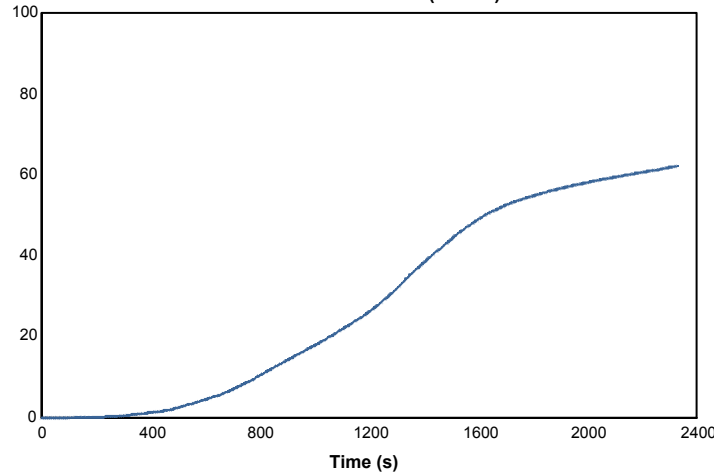
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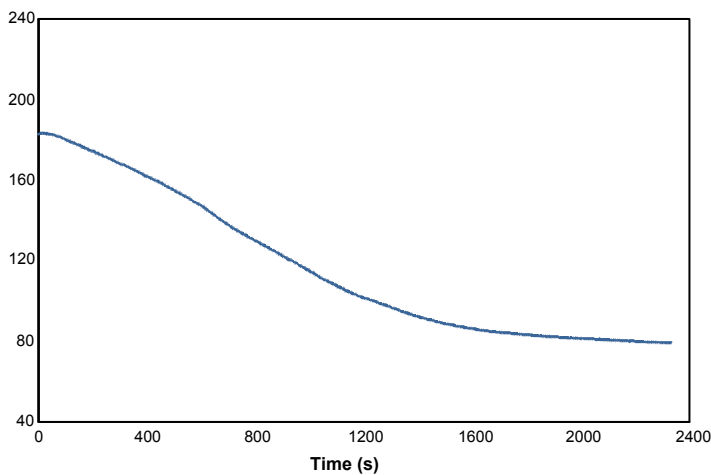
Mass loss rate (g/s)



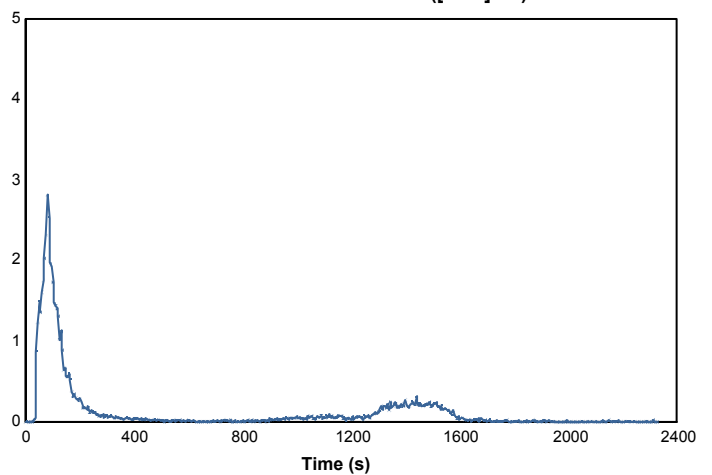
Total heat released (MJ/m²)



Mass (g)



Rate of smoke release ([m²/s]/m²)



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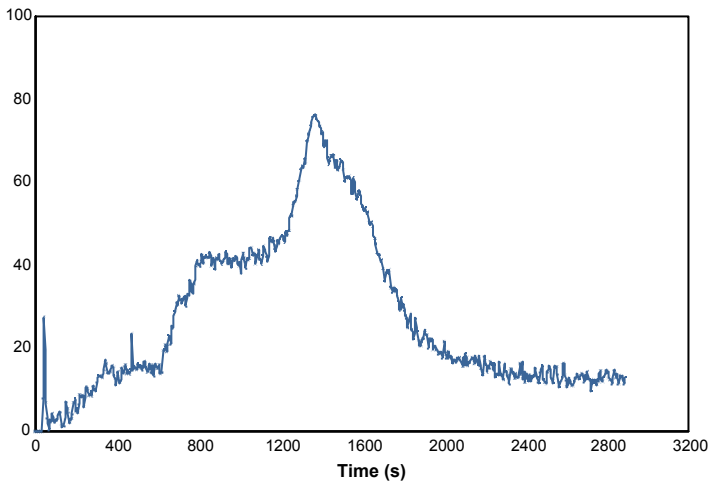
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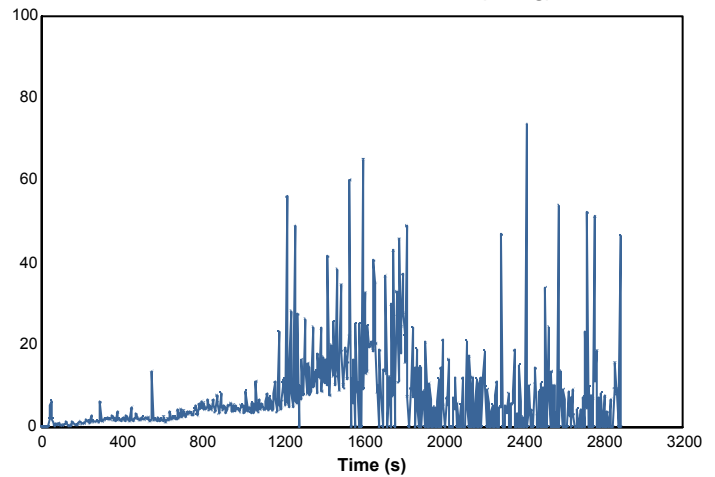
Test Number : 19-001911
Issue Date : 22/07/2019
Print Date : 23/07/2019

Specimen : 4

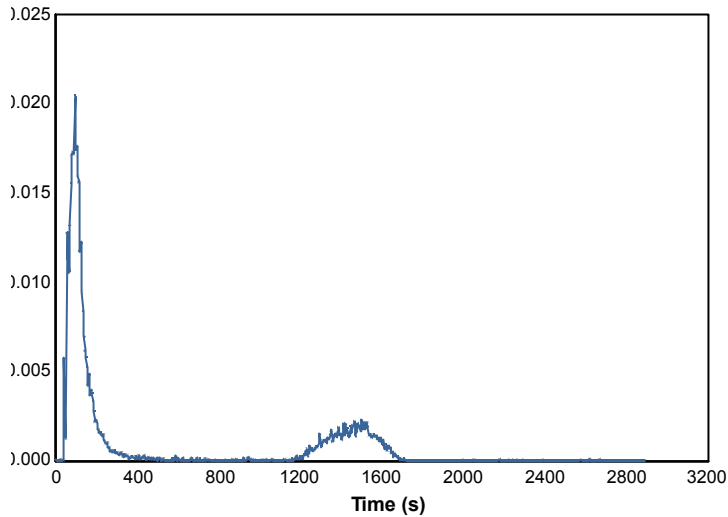
Heat release rate (kW/m²)



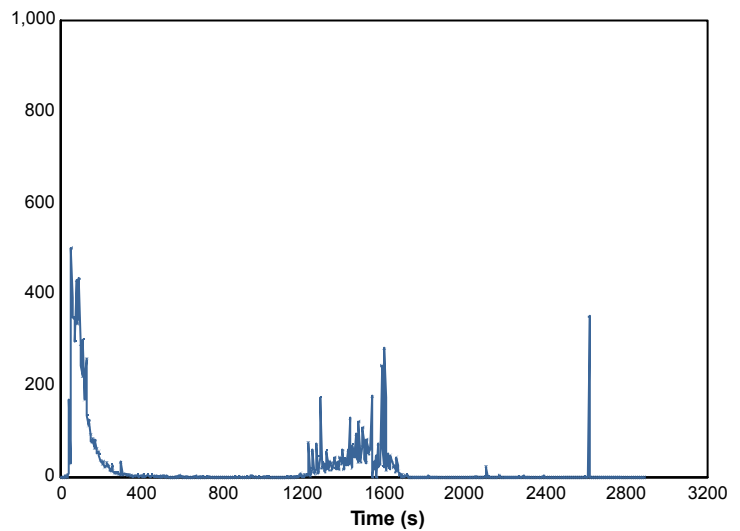
Effective heat of combustion (MJ/kg)



Smoke production rate (l/m²/s)



Specific extinction area (m²/kg)



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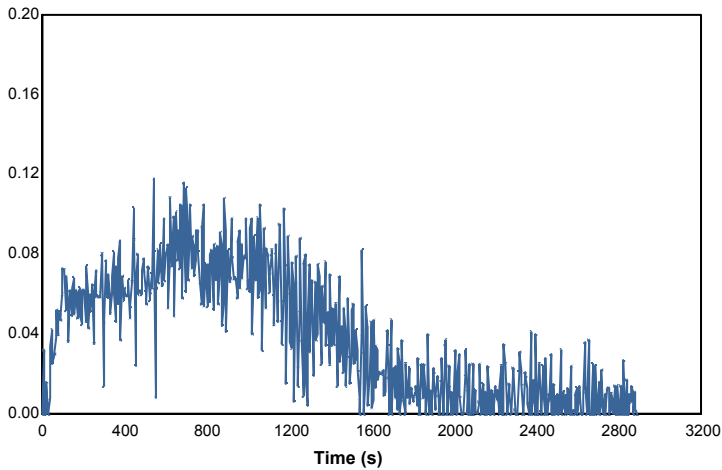
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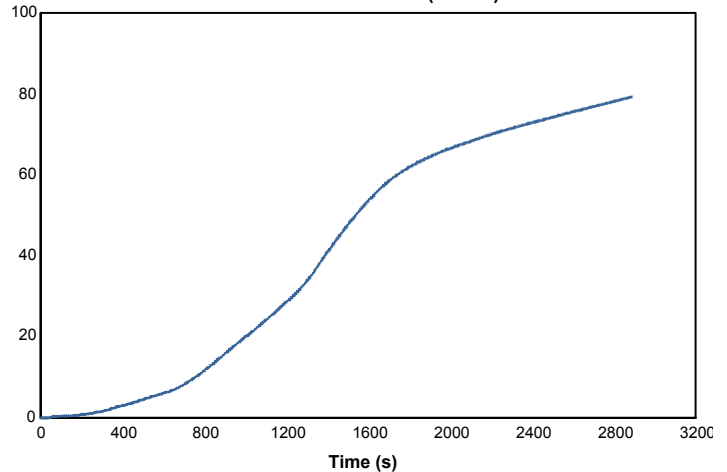
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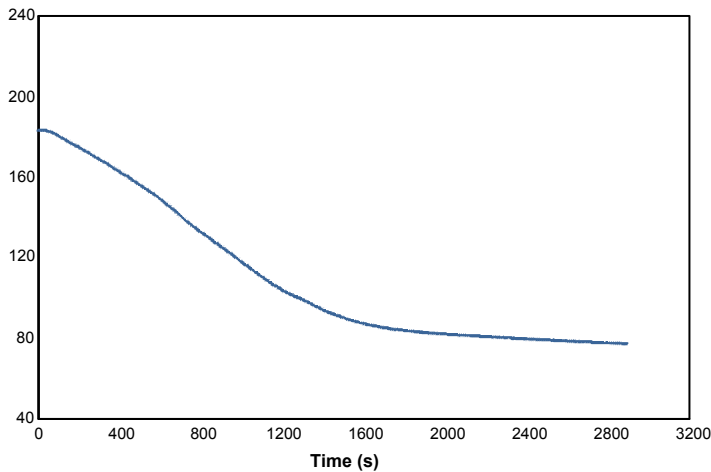
Mass loss rate (g/s)



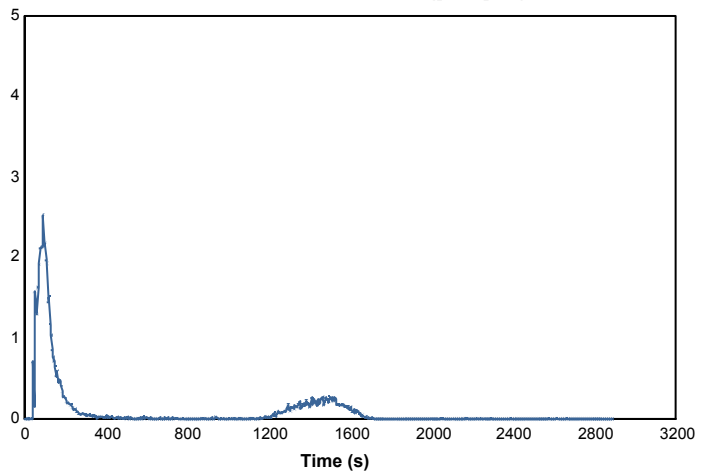
Total heat released (MJ/m²)



Mass (g)



Rate of smoke release ([m²/s]/m²)



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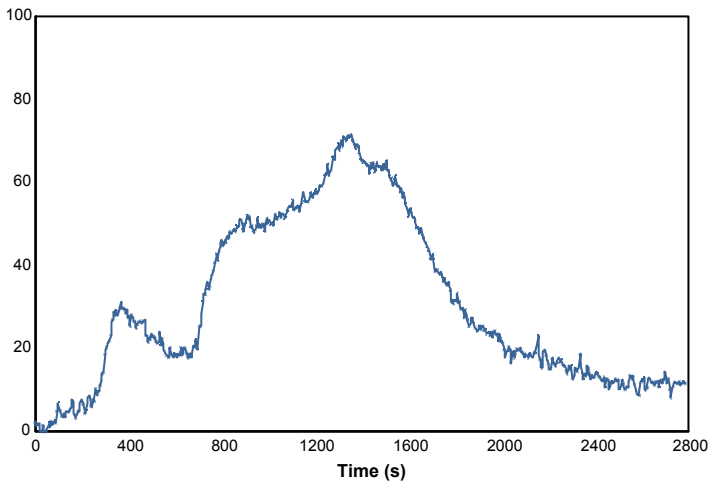
TEST REPORT

Client : Egger Australasia Pty Ltd
PO Box 697
Carlton South VIC 3053

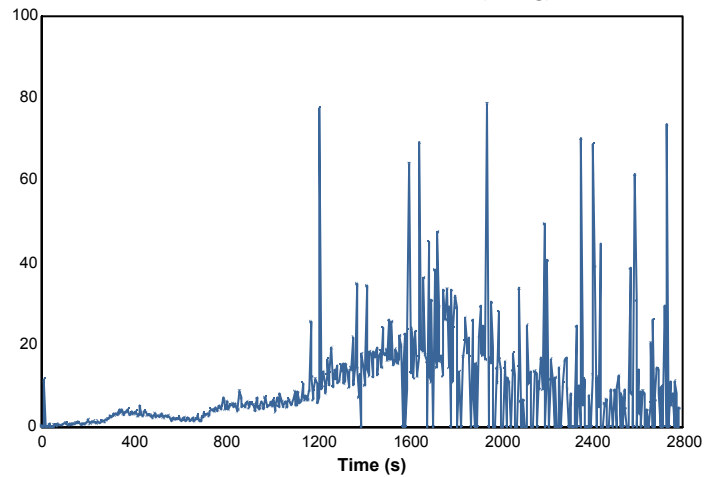
Test Number : 19-001911
Issue Date : 22/07/2019
Print Date : 23/07/2019

Specimen : 5

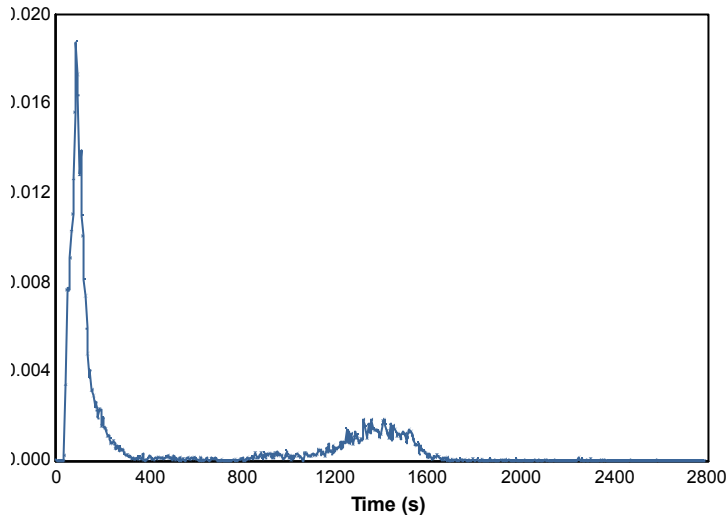
Heat release rate (kW/m²)



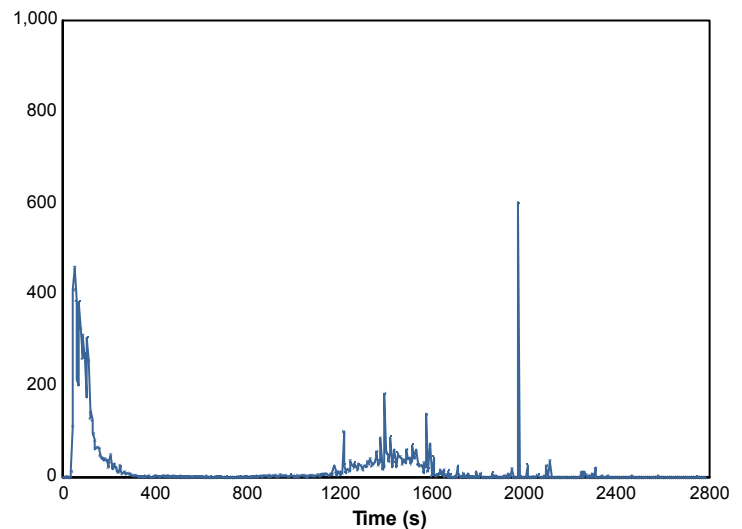
Effective heat of combustion (MJ/kg)



Smoke production rate ([m²/s])



Specific extinction area (m²/kg)



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AWTA PRODUCT TESTING

Australian Wool Testing Authority Ltd - trading as AWTA Product Testing

A.B.N 43 006 014 106

1st Floor, 191 Racecourse Road, Flemington, Victoria 3031

P.O Box 240, North Melbourne, Victoria 3051

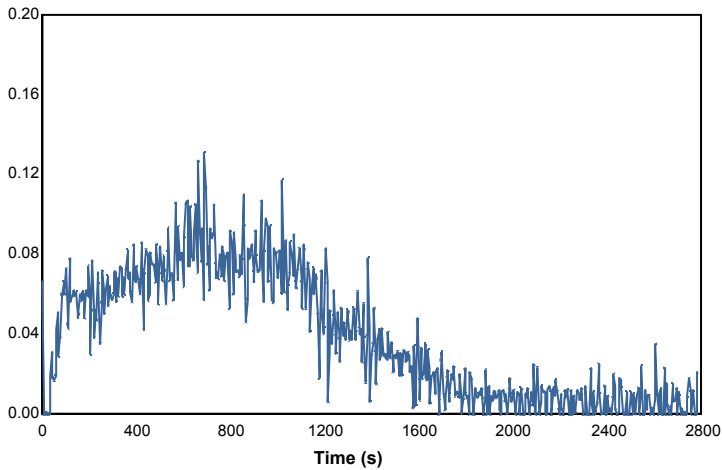
Phone (03) 9371 2400 Fax (03) 9371 2499

TEST REPORT

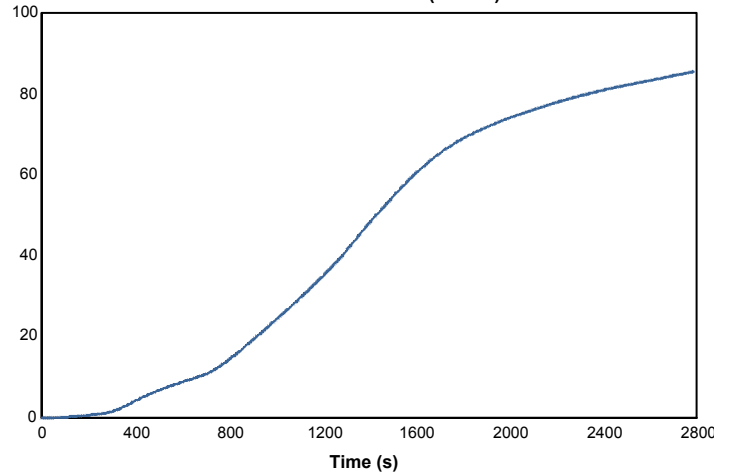
Client : Egger Australasia Pty Ltd
PO Box 697
Carlton South VIC 3053

Test Number : 19-001911
Issue Date : 22/07/2019
Print Date : 23/07/2019

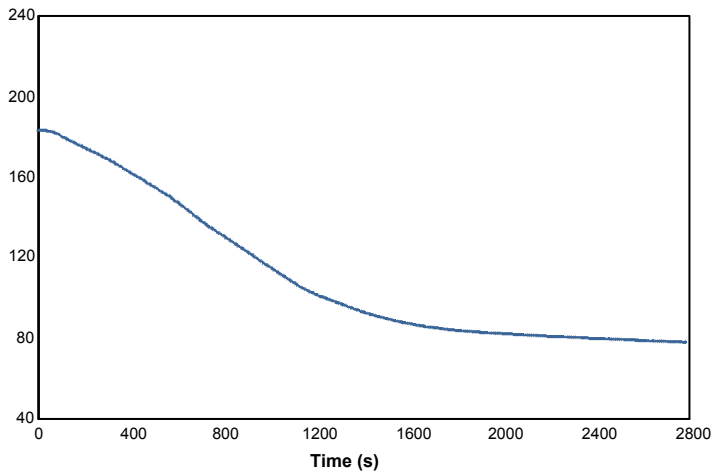
Mass loss rate (g/s)



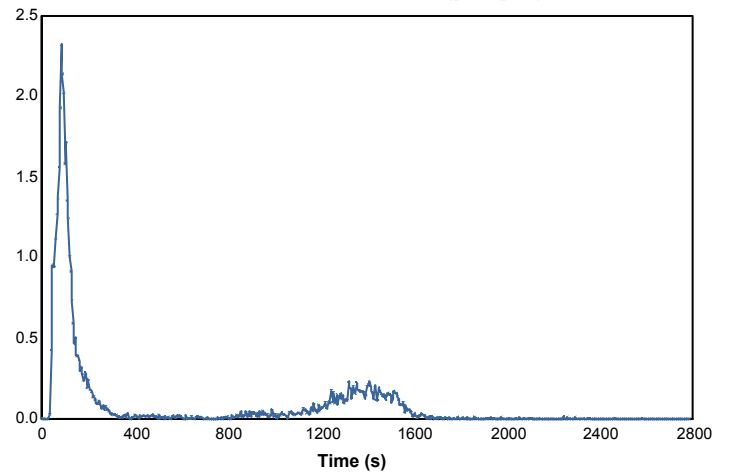
Total heat released (MJ/m²)



Mass (g)



Rate of smoke release ([m²/s)/m²)



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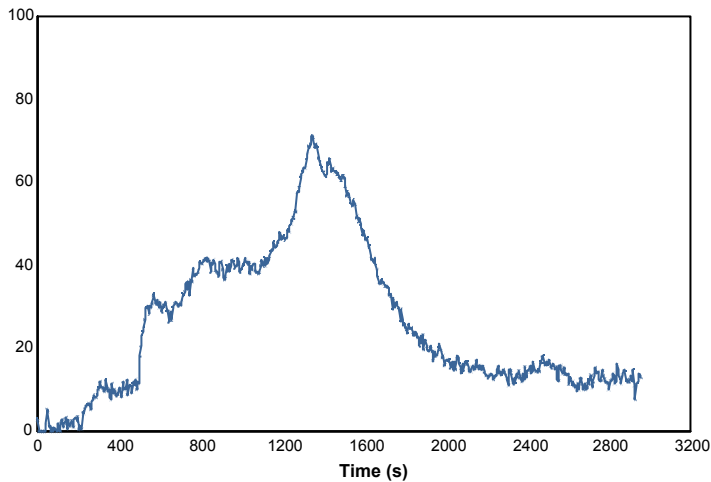
TEST REPORT

Client : Egger Australasia Pty Ltd
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Carlton South VIC 3053

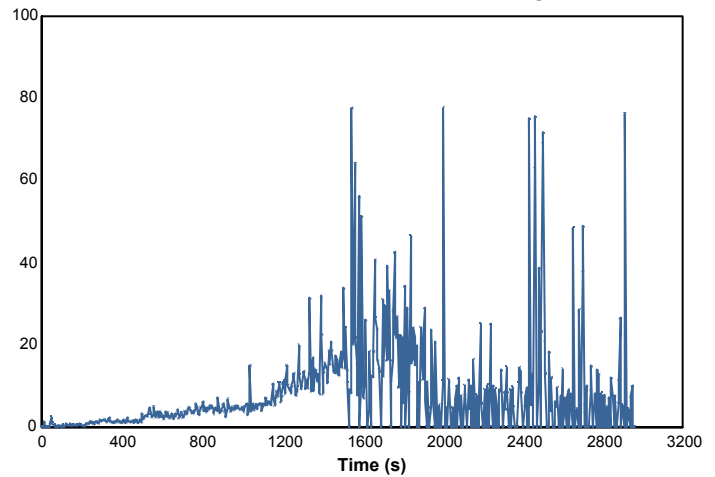
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Issue Date : 22/07/2019
Print Date : 23/07/2019

Specimen : 6

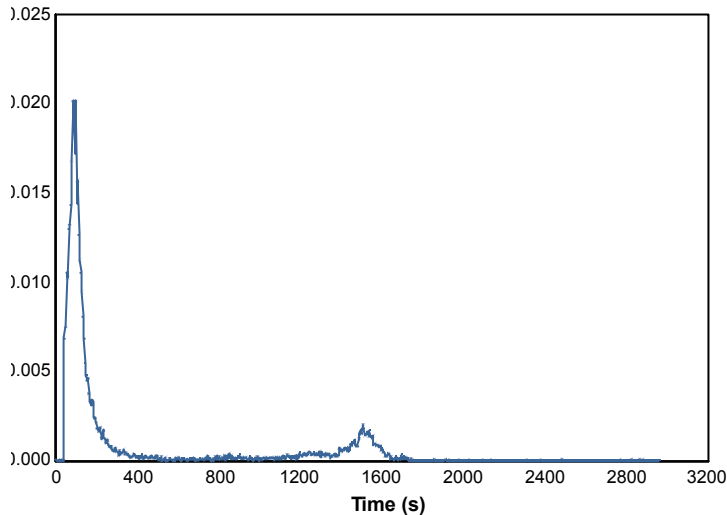
Heat release rate (kW/m²)



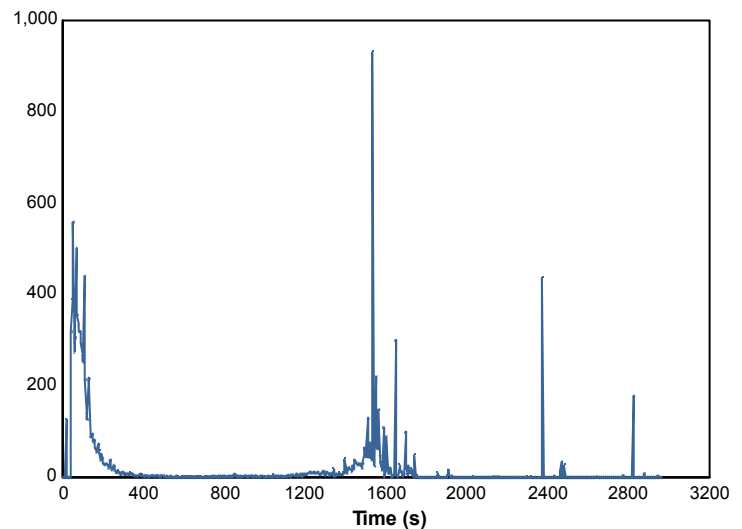
Effective heat of combustion (MJ/kg)



Smoke production rate ([m²/s])



Specific extinction area (m²/kg)



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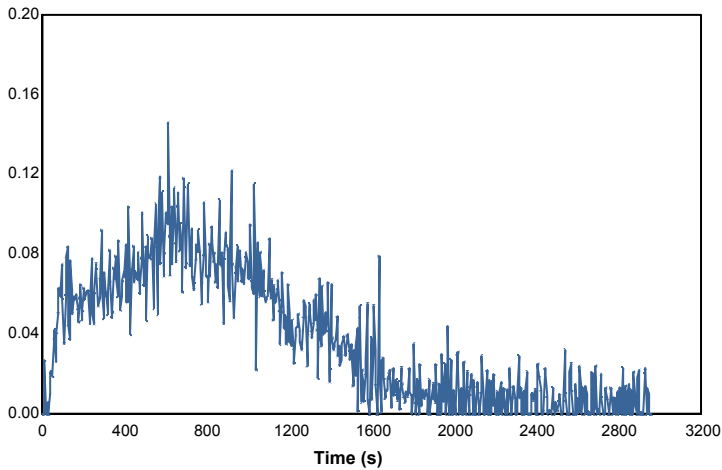
Phone (03) 9371 2400 Fax (03) 9371 2499

TEST REPORT

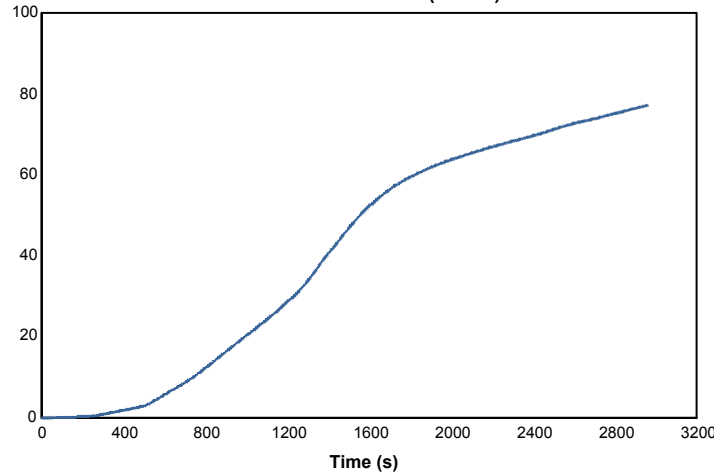
Client : Egger Australasia Pty Ltd
PO Box 697
Carlton South VIC 3053

Test Number : 19-001911
Issue Date : 22/07/2019
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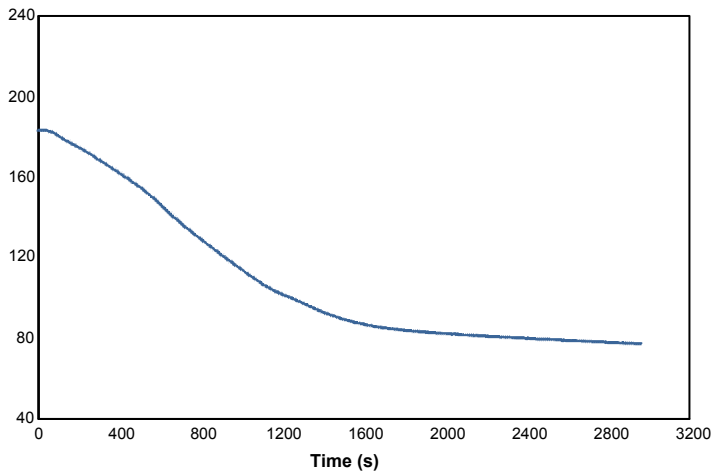
Mass loss rate (g/s)



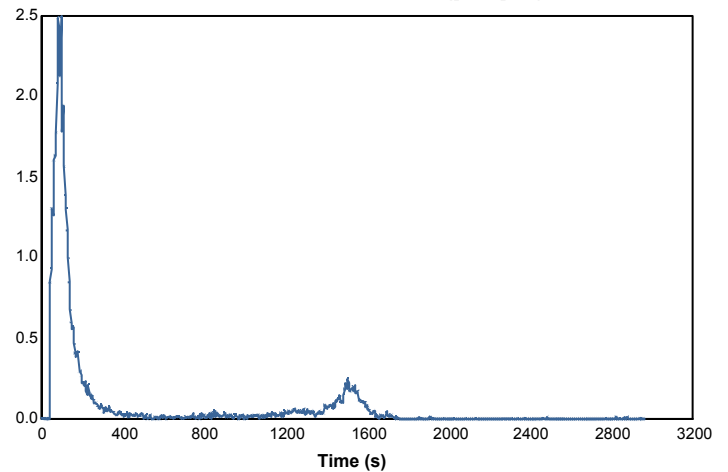
Total heat released (MJ/m²)



Mass (g)



Rate of smoke release ([m²/s]/m²)



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