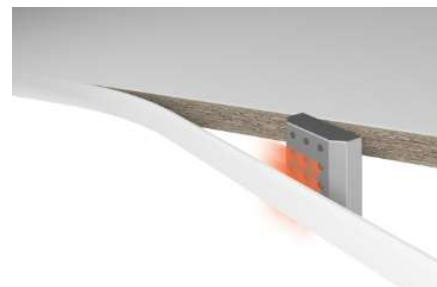


## Technical leaflet

### EGGER ABS edgeband Seamless



### Recommended values

The given values are based on test series that have been carried out and serve as a guide. It is recommended that you carry out your own tests to determine the optimum performance. The specially determined values may deviate from the recommendations, since the efficiency of the machines varies depending on the machine type and connected load.

| Homag – AT 20 |                  |        |                |
|---------------|------------------|--------|----------------|
| Speed [m/min] | Temperature [°C] |        | Pressure [bar] |
|               | Heating Element  | Nozzle |                |
| 20            | 650              | -      | 5 ± 1          |

| Homag – AT 15 |                  |        |                |
|---------------|------------------|--------|----------------|
| Speed [m/min] | Temperature [°C] |        | Pressure [bar] |
|               | Heating Element  | Nozzle |                |
| 15            | 650              | -      | 4 ± 1          |

| Homag – AT 10 |                  |        |                |
|---------------|------------------|--------|----------------|
| Speed [m/min] | Temperature [°C] |        | Pressure [bar] |
|               | Heating Element  | Nozzle |                |
| 10            | -                | 480    | 1 ± 0,5        |

| Brandt        |                  |        |                |
|---------------|------------------|--------|----------------|
| Speed [m/min] | Temperature [°C] |        | Pressure [bar] |
|               | Heating Element  | Nozzle |                |
| 14            | -                | 320    | 5 ± 1          |

**Biesse – Stream**

| Speed [m/min] | Temperature [°C] |          | Pressure [bar] |
|---------------|------------------|----------|----------------|
|               | Heating Element  | Nozzle   |                |
| 25            | -                | 550 ± 20 | 1100           |

**Biesse – Akron**

| Speed [m/min] | Temperature [°C] |          | Pressure [bar] |
|---------------|------------------|----------|----------------|
|               | Heating Element  | Nozzle   |                |
| 14            | -                | 400 ± 20 | 1100           |

**Hebrock**

| Speed [m/min] | Temperature [°C] |        | Pressure [bar] |
|---------------|------------------|--------|----------------|
|               | Heating Element  | Nozzle |                |
| 8,5           | 430 ± 20         | -      | 400            |

**Felder / Format 4 - F600**

| Speed [m/min] | Temperature [°C] |          | Pressure [bar] |
|---------------|------------------|----------|----------------|
|               | Heating Element  | Nozzle   |                |
| 10            | 570 ± 20         | 260 ± 10 | 600            |

**Felder / Format 4 - F800**

| Speed [m/min] | Temperature [°C] |          | Pressure [bar] |
|---------------|------------------|----------|----------------|
|               | Heating Element  | Nozzle   |                |
| 16            | 700 ± 20         | 280 ± 10 | 600            |

**further manufacturer (e.g. Schugoma HDx)**

| Speed [m/min] | Temperature [°C] |          | Pressure [bar] |
|---------------|------------------|----------|----------------|
|               | Heating Element  | Nozzle   |                |
| 18            | -                | 320 ± 20 | 5 ± 1          |

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| further manufacturer (e.g. Schugoma HTx) |                  |          |                |
|--|------------------|----------|----------------|
| Speed [m/min]                            | Temperature [°C] |          | Pressure [bar] |
|  | Heating Element  | Nozzle   |                |
| 18                                       | -                | 430 ± 20 | 600 ± 50       |

**Provisional note:**

This technical leaflet sheet has been compiled to the best of our knowledge and with particular care. The information is based on practical experience and our own tests and corresponds to our current state of knowledge. They serve as information and contain no assurance of product properties or suitability for certain purposes. No liability can be accepted for printing errors, standard errors and mistakes. In addition, technical changes may result from the continuous further development of EGGER ABS edgeband Seamless as well as from changes to standards and public law documents. The contents of this technical leaflet can therefore neither serve as instructions for use nor as a legally binding basis. Our General Terms and Conditions of Sale and Delivery apply in principle.