

TECHNICAL LEAFLET

EGGER LAMINATE WITH PROTECTIVE FILM



In order to protect EGGER Laminate from dirt, scratches etc. during storage, processing, transportation and assembly, it is possible to produce all grades of EGGER Laminate with a flat, transparent protective film. Due to the structure-dependent properties of the protective film, the structures listed below can be implemented with protective film.

- ST2 Diamond
- ST9 Perfect matt
- ST15 Office
- ST A1 Artwave

Storage/Processing

STORAGE

The removable protective film must be removed no later than 12 months after production of the laminate otherwise adhesive residue can remain on the surface. The laminate must be stored in closed, dry rooms in their original packaging on pallets at a temperature of approximately 20°C and a relative air humidity of 55 to 65%.

If the laminate sheets are not going to be used immediately after the original packaging is opened, i.e. some of the product is returned to storage, the laminate must be completely covered by a board. The board will help keep the laminate flat and preserve the UV resistance of the surface film.

PROCESSING

The protective film can withstand temperatures of approximately 70°C. The following press parameters must therefore be observed.

- maximum press temperature 70°C for a pressing time of 3 minutes
- press pressure 3.5 kg/cm²

The fact that the films have a low resistance to heat means that it is not possible to use them for postforming procedures.

Storage programmes

EGGER Laminate with protective film is produced to order and in accordance with the minimum order quantity of 260 m² per design.

Form of delivery

According to the grade of laminate and depending on the laminate thicknesses, EGGER Laminate with protective film can be delivered as a roll or as sheets. Due to technical reasons, it is only possible to cover the full surface of the laminate with protective film.

Recycling / Disposal

The protective film used is suitable for recycling. If it is not possible to recycle the protective film, it can be disposed of in a domestic waste incinerator.

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